



PRODUCT DATASHEET

E4X/7-35235JB and E4X/7-200600JB

ADJUSTABLE CONTROL THERMOSTATS

APPLICATION

The E4X/7-35235JB and E4X/7-200600JB are designed for use as adjustable control thermostats for freeze protection and temperature maintenance applications requiring pipewall or tankwall sensing. The design of the thermostats permits their use as a junction box for connecting the heating cable to power by using the optional mounting kit (TM4X for ordinary locations or TM7 for Division 2 hazardous locations). Both thermostats feature an epoxy-coated cast aluminum NEMA 4X/NEMA 7 enclosure to provide watertight, dust tight, corrosion-resistant and explosion-proof protection to the thermostat switch. The differentiating factors between the two thermostats are the adjustable control range and maximum bulb exposure temperature.

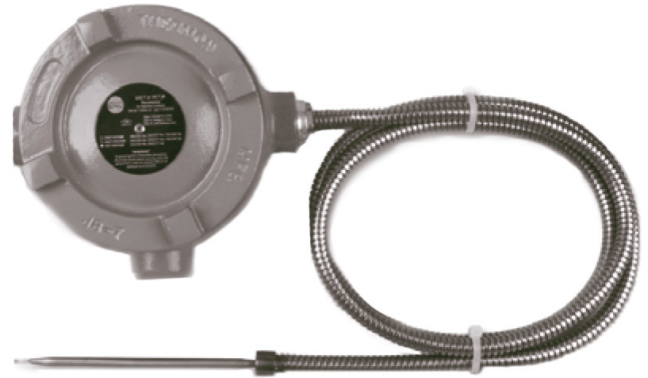
The E4X/7-35235JB and E4X/7-200600JB thermostats are approved for use in both ordinary (nonclassified) and hazardous (classified) locations.

RATINGS

Voltage rating	125/240/277/480 Vac
Switch rating	30/30/25/15 amps
Switch type	SPST ¹
Electrical connection ²	screw terminals on switch
Adjustable control range	
E4X/7-35235JB	35°F to 235°F (2°C to 113°C)
E4X/7-200600JB	200°F to 600°F (93°C to 316°C)
Maximum control differential	
E4X/7-35235JB	9°F (5°C)
E4X/7-200600JB	15°F (9°C)
Maximum bulb exposure temperature	
E4X/7-35235JB	300°F (149°C)
E4X/7-200600JB	650°F (343°C)
Bulb dimensions	1/4" x 6-3/8" (6.4 x 162 mm)
Bulb material	nickel-plated copper
Capillary length	6' (1.8 m)
Capillary material	nickel-plated copper
Capillary armor	flexible stainless steel

Notes

- The National Electrical Code, Article 427-56(b) states: "Temperature- controlled switching devices which do not have an "off" position shall not be required to open all ungrounded conductors and shall not be permitted to serve as the disconnecting means." The E4X/7-35235JB and E4X/7-200600JB thermostats have no "off" position and therefore may be used for switching one conductor of a two-phase heating circuit.
- The E4X/7-35235JB and E4X/7-200600JB utilize two 1" NPT conduit hub openings for the mounting expediter and incoming power. The thermostats include an internal grounding terminal and are available with an optional TB2F terminal block.



E4X/7-35235JB / E4X/7-200600JB



TM4X optional mounting kit (purchased separately) components include:

- Pipe-mounted expediter
- 2 stainless steel pipe attachment bands.
- Heater cable grommet
- 2 power connection boots
- RTV adhesive
- Wire fasteners and grounding lug



TM7 optional mounting kit (purchased separately) components include:

- Pipe-mounted expediter
- Cable seal assembly
- 2 stainless steel pipe attachment bands
- Heater cable grommet
- 2 power connection boots
- RTV adhesive
- Wire fasteners and grounding lug

CERTIFICATIONS/APPROVALS



FM Approvals
 Ordinary Locations
 Hazardous (Classified) Locations
 Class I, Divisions 1 and 2, Groups B, C and D
 Class II, Divisions 1 and 2, Groups F and G
 Class III, Divisions 1 and 2



PRODUCT SPECIFICATIONS

E4X/7-35235JB and E4X/7-200600JB

ADJUSTABLE CONTROL THERMOSTATS

The following installation procedures are suggested guidelines for the installation of a Thermon mechanical thermostat. They are not intended to preclude the use of other methods utilizing accepted engineering or field construction practices.

UPON RECEIVING THERMOSTAT

1. Upon receiving thermostat, check to make sure the proper type has been received.
2. Store in a dry place.

APPLICATIONS

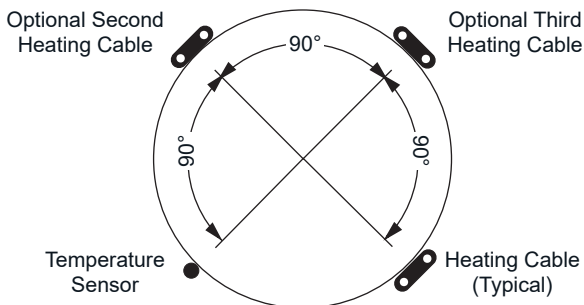
1. Mechanical thermostats are used for freeze protection or temperature maintenance of piping, tanks and instrumentation.
2. Thermostat may be installed in ordinary (nonclassified) and hazardous (classified) locations depending on the specific approvals. Ensure that thermostat/junction box combination is suitable for the area classification. If installed in classified (hazardous) locations, approved explosion-proof seal fittings shall be installed on all electrical wire entries.
3. Check the line voltage and the heater circuit current to be sure that the ratings of the thermostat are not exceeded.
4. Mount the thermostat/junction box vertically upright (with no conduit entry on the top) and in a position that will prevent condensation from draining into the enclosure from the connected conduit. Refer to typical installation detail below.

THERMOSTAT CONNECTIONS

- When a line sensing controller is specified, the sensor should be placed at least 90° around the circumference from the heating cable, or at least 2" (5 cm) from the cable. Mount the bulb in a location that is representative of the overall system temperature away from valves, pipe supports, nozzles, or other heat sinks. Fasten the bulb, capillary and flexible armor (where provided) securely to the pipe/vessel

with fiber or metallic tape, being sure that the entire length of the bulb is in intimate contact with the pipe surface. The bulb may be covered with a parallel pass of metallic tape to enhance heat transfer. The thermostat may require more than one support point. Prevent kinking of the capillary.

- For line sensing control, a leg of the heating circuit is to be connected in series with the control contacts as shown in the illustration below. Seal all thermal insulation penetrations after installation to prevent moisture intrusion.
 - For ambient sensing control, a leg of the heating circuit should be connected in series with the control contacts as shown in the illustration below. When using an ambient sensing temperature controller, the mounting location should be representative of the coldest region, and the sensing element should not be exposed to direct sunlight or any additional heat source.
5. **All electric power supply circuits should be disconnected and locked out prior to beginning wiring of the thermostat/junction box.**
 6. Set the thermostat dial to the control set point, and complete the electrical wiring. The heating system should not be energized prior to the circuit being properly tested.
 7. Once the piping or vessel is insulated and in service, the temperature of the process fluid may be measured and compared with the control set point. Adjust the set point where necessary.
 8. **Power should always be disconnected and a lockout/tagout procedure performed prior to opening the thermostat/junction box enclosure for maintenance.**
 9. Any modification to the enclosure or deviation from these procedures may affect unit's rating or approvals. Contact factory if modifications are necessary.
 10. If recalibration becomes necessary, contact factory for procedures/assistance.



Heating Cable vs. Sensor Location (Line Sensing Control)

TYPICAL WIRING DIAGRAM AND INSTALLATION DETAIL

