

TFE and TFE-R

**High-Temperature,
Chemically Inert, Modified
Tubing made with Teflon®
Fluoropolymer**

Product Facts

- Shrink ratio: 1.8:1 (TFE)
3.2:1 (TFE-R)
- High flame-resistance
- Excellent chemical resistance
- RoHS compliant



Applications

Designed to provide insulation and mechanical protection in severe chemical and thermal environments. Used to cover hydraulic hose and couplings to prevent contamination and corrosion. The high mechanical strength and extremely low coefficient of friction make it good for reducing damage to bearing shafts and similar applications.

Installation

Minimum shrink temperature: 330°C [625°F]
Minimum full recovery temperature: 340°C [644°F]

Operating Temperature Range

-67°C to 250°C
[-88.6°F to 482°F]

Specifications/Approvals

Series	Military	Raychem
TFE, TFE-R	AMS-DTL-23053/12*, Classes 3 and 5 Def. Stan. 59-97 Type 5A (TFE) Def. Stan. 59-97 Type 5B (TFE-R)	RW-2055 (TFE) RW-2054 (TFE-R)

*Formerly MIL-I-23053/12 and MIL-DTL-23053/12.

Teflon is a trademark of E. I. du Pont de Nemours and Company.

Available in:	Americas	Europe	Asia Pacific
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TFE and TFE-R (Continued)

Product Dimensions

TFE

Size	Inside Diameter		Wall Thickness**
	Minimum Expanded as Supplied	Maximum Recovered After Heating	Nominal Recovered After Heating
30	0.8 [0.032]	0.38 [0.015]	0.23 [0.009]
28	0.9 [0.035]	0.46 [0.018]	0.23 [0.009]
26	1.1 [0.043]	0.56 [0.022]	0.25 [0.010]
24	1.2 [0.047]	0.68 [0.027]	0.25 [0.010]
22	1.4 [0.055]	0.81 [0.032]	0.30 [0.012]
20	1.5 [0.059]	0.99 [0.039]	0.30 [0.012]
18	1.9 [0.075]	1.24 [0.049]	0.30 [0.012]
16	2.3 [0.091]	1.55 [0.061]	0.30 [0.012]
14	3.0 [0.118]	1.83 [0.072]	0.30 [0.012]
12	3.8 [0.150]	2.26 [0.089]	0.30 [0.012]
10	4.8 [0.189]	2.84 [0.112]	0.30 [0.012]
8	6.1 [0.240]	3.58 [0.141]	0.38 [0.015]
6	7.6 [0.299]	4.52 [0.178]	0.38 [0.015]
4	9.4 [0.370]	5.69 [0.224]	0.38 [0.015]
2	10.9 [0.429]	7.06 [0.278]	0.38 [0.015]
0	11.9 [0.469]	8.81 [0.347]	0.38 [0.015]

**Wall thickness will be less if tubing recovery is restricted during shrinkage.

TFE-R

Size	Inside Diameter		Wall Thickness**
	Minimum Expanded as Supplied	Maximum Recovered After Heating	Nominal Recovered After Heating
5/64	2.0 [0.079]	0.6 [0.024]	0.23 [0.009]
1/8	3.2 [0.126]	1.0 [0.039]	0.25 [0.010]
1/4	6.4 [0.252]	1.6 [0.063]	0.30 [0.012]
3/8	9.5 [0.374]	2.4 [0.095]	0.30 [0.012]
1/2	12.7 [0.500]	3.7 [0.146]	0.38 [0.015]
5/8	15.9 [0.626]	4.5 [0.177]	0.38 [0.015]
3/4	19.0 [0.748]	5.7 [0.224]	0.38 [0.015]
1	25.4 [1.000]	7.1 [0.230]	0.38 [0.015]
1-1/4	32.0 [1.260]	8.8 [0.347]	0.38 [0.015]

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Ordering Information

Color	Standard Clear (-X)
Size selection	Always order the largest size that will shrink snugly over the component to be covered. Special order sizes are available upon request.
Standard packaging	In 1.2-meter [4-foot] lengths.
Ordering description***	Specify product name, size and color (for example, TFE 22-X).

***Europe only. For supply to MIL spec., Def Stan and BS add -MS, -DS or -BS to ordering description.